



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

URGENT

D3953-7
Job Sheet 174160



Part No: D3953-7

Job Qty: 40 ea

Part Name: Spring Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 4/5/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/5/18	0.00	0.00	Start Up Machining-2	<i>garrel</i>	<i>JB 18-03-16</i>
100	Hardinge	40 pcs		4/5/18	0.00	1.78	Hardinge	<i>11</i>	<i>JB 18-03-16</i>
120	QC	40 pcs		4/5/18	0.00	0.00	QC8		<i>JB 18-03-16</i>
130	Packaging	40 pcs		4/5/18	0.00	0.00	Packaging3-2	<i>3000</i>	<i>MAR 19 2018</i>
140	QC21-SA	40 Ea		4/5/18	0.00	0.00	QC21		<i>4-00</i>

Part Op Descriptions: 100 - TURN AS PER FOLIO FA854 & DWG

DAR
21
9-89

MAR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR0.750	Delrin Round Bar 0.75" Color: Black	2 ft (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR0.750	2	38	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gas Spring Spacer	0.630Inches ± 0.030	0.660 0.600	Diameter	
2	Gas Spring Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Gas Spring Spacer	0.370Inches + 0.000 - 0.030	0.370 0.340		

Plex 3/12/18 11:40 AM Dart.Gagnon.Michelle



Container No: S052072



Part: D3953-7

Job No: 174160

Serial No/Batch: S052072

Revision:

Inspector:

Dart Aerospace Ltd.

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CANADA

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Date: 03/16/18